Graphene-modified Pd/C cathode and Pd/GAC particles for enhanced electrocatalytic removal of bromate in a continuous three-dimensional electrochemical reactor

Ran Mao a,b, Xu Zhao a, Huachun Lan a, Huijuan Liu a, Jiuhiu Qu a, *

a Key Laboratory of Drinking Water Science and Technology, Research Center for Eco-Environmental Sciences, Chinese Academy of Sciences, Beijing, 100085, PR China
b University of Chinese Academy of Sciences, Beijing, 100049, PR China

ABSTRACT

Bromate (BrO₃⁻) is a carcinogenic and genotoxic contaminant commonly generated during ozonation of bromide-containing water. In this work, the reductive removal of BrO₃⁻ in a continuous three-dimensional electrochemical reactor with palladium-reduced graphene oxide modified carbon paper (Pd-rGO/C) cathode and Pd-rGO modified granular activated carbon (Pd-rGO/GAC) particles was investigated. The results indicated that the rGO sheets significantly promoted the electrochemical reduction of BrO₃⁻. With the enhanced electron transfer by rGO sheets, the electroreduction of H₂O to atomic H* on the polarized Pd particles could be significantly accelerated, leading to a faster reaction rate of BrO₃⁻ with atomic H*. The synergistic effect of the Pd-rGO/C cathode and Pd-rGO/GAC particles were also exhibited. The atomic H* involved in various electroreduction processes was detected by electron spin resonance spectroscopy and its role for BrO₃⁻ reduction was determined. The performance of the reactor was evaluated in terms of the removal of BrO₃⁻ and the yield of Br⁻ as a function of the GO concentration, Pd loading amount, current density, hydraulic residence time (HRT), and initial BrO₃⁻ concentration. Under the current density of 0.9 mA/cm², BrO₃⁻ with the initial concentration of 20 µg/L was reduced to be less than 6.6 µg/L at the HRT of 20 min. The BrO₃⁻ reduction was inhibited in the presence of dissolved organic matter. Although the precipitates generated from Ca²⁺ and Mg²⁺ in the tap water would cover the Pd catalysts, a long-lasting electrocatalytic activity could be maintained for the 30 d treatment. SEM and XPS analysis demonstrated that the precipitates were predominantly deposited onto the Pd-rGO/C cathode rather than the Pd-rGO/GAC particles.

© 2015 Elsevier Ltd. All rights reserved.
1. Introduction

Bromate (BrO$\text{\textsubscript{3}}^-$) is an oxyhalide disinfection byproduct usually generated during ozonation in water supplies (Weinberg et al., 2003). It has been shown recently, that BrO$\text{\textsubscript{3}}^-$ can also be formed in distribution systems by metal-oxide catalysis of HOB$\text{\textsubscript{r}}$ disproportionation (Liu et al., 2013). Due to its carcinogenic and genotoxic properties, many countries have promulgated a 10 µg/L standard of BrO$\text{\textsubscript{3}}^-$ in drinking water (Butler et al., 2005; Huang et al., 2014). To meet this strict limitation, various kinds of methods have been developed to eliminate BrO$\text{\textsubscript{3}}^-$, including filtration, chemical reduction, activated carbon techniques, and biological remediation (Kirisits et al., 2001; Li et al., 2010; Listiarini et al., 2010; Matos et al., 2008). Generally, second pollution and high consumption of reagents are inevitable in the removal process (Butler et al., 2005). It was reported by Paschoal et al. (2009) that photoelectrocatalysis using a negatively applied potential to an irradiated TiO$\text{\textsubscript{2}}$-coated photocathode could be used to selectively reduce BrO$\text{\textsubscript{3}}^-$ to Br$^-$, which was a good process with a high level of BrO$\text{\textsubscript{3}}^-$ conversion.

Electrochemical reductive treatment has been recognized as a promising method for eliminating BrO$\text{\textsubscript{3}}^-$ due to its rapid reaction rate, mild reaction conditions and the absence of recalcitrant secondary contaminants (Kishimoto and Matsuda, 2009; Ding et al., 2010; Radjenovic et al., 2012). BrO$\text{\textsubscript{3}}^-$ can be transformed to nontoxic Br$^-$ by the reduction at the cathode. In the electrochemical reduction process, the cathode materials are considered as the most critical parameter because of its predominant influence on reaction pathway and treatment efficiency (Comninellis and Chen, 2010; Sun et al., 2014). Several electrode materials catalyzing BrO$\text{\textsubscript{3}}^-$ reduction were reported such as tungsten oxide (Casella and Contursi, 2005), activated carbon felt (Kishimoto and Matsuda, 2009), polyaniline-modified electrode (Ding et al., 2010), and phosphomolybdate-modified multi-walled carbon nanotubes (Skunik and Kulesza, 2009). However, the application of these cathodes for water treatment would be limited due to the low A/V ratio (ratio of the electrode area and solution volume). It has been recognized that the removal rate of the target compounds could be enhanced by using three-dimensional electrode with extensive specific surface area, and thereby more sufficient reactive sites and electrodes as compared to other conventional two-dimensional electrodes (Kong et al., 2006; Mascia et al., 2012). In the three-dimensional electrochemical reactor, granular activated carbon (GAC) was frequently employed as the particle electrode owing to its fascinating features including low cost, chemical stability, and high surface area (Wei et al., 2010). The major drawback to GAC is the poor electrical conductivity, which would inevitably increase the energy consumption during the electrochemical process. Thus, the modification of GAC is highly desirable for the efficient removal of the pollutants in the three-dimensional electrochemical reactor. For the water treatment applications, some new and modified GAC, such as NanoFe-loaded GAC (Zelmanov and Semiat, 2014), and ammonia-treated GAC (Cheng et al., 2005) were synthesized so as to improve the surface properties.

Graphene is a monolayer of carbon atoms arranged in a two-dimensional honeycomb network. It shows many intriguing properties such as high surface area, excellent electrical conductivity, and high thermal and chemical stability (Allen et al., 2009; Kim et al., 2012). Graphene can offer substantial benefits with regard to mass transfer and charge transport, by providing shorter effective lengths for both ionic and electronic transport (Li et al., 2009). On the other hand, palladium (Pd) has been reported to possess excellent properties to facilitate electrocatalytic reduction due to its superior ability to form surface-adsorbed atomic H*, a highly activated intermediate hydrogen radical (Li et al., 2012). The Pd–H bonds are based on multiple σ-bonding between the hydrogen atoms and the d orbitals of the Pd atoms (Conner and Falconer, 1995). Hybridization of metal catalysts with graphene has been applied in many fields such as light emitting diodes, field-effect transistors, solar cells, supercapacitors, batteries, and sensors (Yen et al., 2011; Huang et al., 2012; Sridhar et al., 2012).

To utilize the excellent electrical conductivity of graphene and the unique reactivity of Pd particles for water treatment uses, the Pd-reduced graphene oxide (rGO) modified granular activated carbon (Pd-rGO/GAC) was prepared for the first time and was used as particle electrode for the cathode cell. The Pd-rGO modified carbon paper (Pd-rGO/C) was used as the cathode. The objective of the present research was to establish a continuous three-dimensional electrochemical reactor for the removal of BrO$\text{\textsubscript{3}}^-$ with a typical concentration in water treatment and investigate its applicability in a realistic water matrix. The reactor was carefully designed in order to increase the A/V ratio and thus improve the mass transfer of the system. The results showed that the combination of the Pd-rGO/C cathode and Pd-rGO/GAC particles in the cathode cell exhibited a high electrocatalytic activity toward the BrO$\text{\textsubscript{3}}^-$ removal, highlighting the potential of three-dimensional electrochemical reactor as an effective system for eliminating BrO$\text{\textsubscript{3}}^-$ contamination in water.

2. Materials and methods

2.1. Fabrication of the Pd-rGO/C cathode and Pd-rGO/GAC

The Pd-rGO/C electrode was prepared through our previously reported in situ chemical reduction method followed by electrochemically depositing Pd particles (Mao et al., 2014). Briefly, the cleaned carbon paper was first heated at 400 °C for 5 h to increase the surface oxygenated functional groups, and thereby increase the impregnation in GO dispersion. Then it was sonicated in the GO suspension for 5 h. The concentration of the GO dispersion was 2.0 mg/mL unless otherwise noted. Subsequently, the GO film coated carbon paper was transferred to 10.0 mg/mL ascorbic acid. The reaction system was allowed to remain undisturbed overnight and then heated at 60 °C for 2 h. After chemical reduction of the GO film, the Pd nanoparticles were electrodeposited on the rGO/C electrode from aqueous solutions of 10 mM NH$_4$Cl containing 1 mM PdCl$_2$ (pH = 1) as precursor at a constant current of 0.02 A for 10 min. The Pd-rGO/GAC was prepared using the same
chemical reduction procedure to fabricate the rGO sheets, which was followed by impregnation and calcination process for the Pd deposition. Prior to the rGO fabrication, GAC was firstly immersed in a 2.5% (w/w) nitric acid solution with the magnetic stirrer, and then was washed and calcined at 200 °C for 2 h. The rGO coated GAC was then immersed in PdCl₂ solution which contained 0.1 M hydrochloric acid, and was ultrasonically treated for 6 h. Then, the obtained samples were dried at 120 °C and calcined at 300 °C for 2 h, and was finally reduced in hydrogen at 200 °C for 5 h (flow rate: 100 mL/min).

2.2. Three-dimensional electrochemical reactor and the experimental procedure

The three-dimensional electrochemical reactor was shown in Fig. S1. All electrochemical experiments were carried out in this reactor with two-compartment cells. The anode cell and cathode cell (effective volume = 300 mL) were separated by a proton exchange membrane (Nafion117, Dupont). The Pd-rGO/C electrode served as the cathode with a geometric surface area of 100 cm², and RuO₂/Ti electrode with the same area was employed as the anode. The Pd-rGO/GAC particles were used as fixed filler of the cathode cell with a total effective volume of 100 mL. The distance between the cathode and anode was 4 cm. The reactor was controlled by a DC power supply source AMERLLPS302A (Dahua instrument corporation of Beijing).

BrO₃⁻-spiked tap water was used to investigate the removal capability of the above reactor. The electrochemical experiment was performed in a continuous flow mode at a constant current density. The influent with a given concentration of BrO₃⁻ was pumped into the reactor from a reservoir with a given rate. At an appropriate time intervals, samples of 2 mL were taken from the reactor outlet for analysis.

2.3. Analytical method

The concentration of Pd²⁺ in the electrolyte before and after the deposition was measured by the inductively coupled plasma optical emission spectrometer (ICP-OES, PerkinElmer Co.) to quantify the Pd loading amount on the Pd-loaded electrodes and particles. The concentrations of BrO₃⁻ and Br⁻ were measured using ion chromatograph (IC, ICS-2000, Dionex, Sunnyvale, CA) equipped with an IonPac AS-19 anion column and an IonPac AG19 guard column. Mobile phase eluant for the IC was KOH solution, and the flow rate was 1.0 mL/min. The chromatogram of BrO₃⁻ was obtained under gradient elution conditions (0.0–18.0 min, 10.0 mM KOH; 18.1–26.0 min, 35.0 mM KOH; and 26.1–31.0 min, 10.0 mM KOH). The detection limit of BrO₃⁻ and Br⁻ was 0.1 µg/L. The pH was measured using a 9165 BN pH electrode connected to an Orion-828 pH analyzer (Orion Research, Inc., Beverly, MA). The electron spin resonance (ESR) signals of radicals spin trapped by spin-trap reagent 5,5'-dimethyl-1-pirroline-N-oxide (DMPO, purchased from Sigma Chemical Co.) were detected on a Bruker model ESR 300E spectrometer equipped with a quanta-Ray Nd:YAG laser system as the irradiation source. For atomic H* measurement, a constant volume of DMPO was added in the electrolyte prior to the measurement so that DMPO-H adduct could be formed immediately when atomic H* was generated by the electrochemical process. Total organic carbon (TOC) was measured using a Shimadzu TOC analyzer (TOC-VCPH, Shimadzu, Japan). The concentrations of Ca²⁺ and Mg²⁺ in the influent and effluent were also determined by the ICP-OES.

2.4. Electrode characterization

The morphology of the cathodes and particles were characterized using JSM 6301 scanning electron microscopy (SEM), X-ray photoelectron spectroscopy (XPS) analysis was carried out with an ESCALAB 250 photoelectron spectrometer (Thermo-Fisher Scientific, USA). The specific surface area was measured by nitrogen adsorption using the BET method with a Micromeritics ASAP 2000 (Micromeritics Co., USA) surface area analyzer.
3. Results and discussion

3.1. The performance of the Pd-rGO/C cathode and Pd-rGO/GAC on the BrO$_3^-$ reduction

The comparison of BrO$_3^-$ removal by the rGO coated and non-coated electrodes (particles) with a fixed Pd loading and current density of 0.9 mA/cm$^2$ was performed to investigate the role of rGO sheets. As shown in Fig. 1a, 43.0 ± 0.8% BrO$_3^-$ conversion is achieved with the Pd/C cathode and Pd/GAC particles. By contrast, with the Pd-rGO/C cathode and Pd-rGO/GAC particles, BrO$_3^-$ conversion is improved to 69.2 ± 3%. Br yield is calculated to be less than 1.5% below the corresponding value of BrO$_3^-$ conversion throughout the experiments. The negligible gap between BrO$_3^-$ conversion and Br yield indicates that BrO$_3^-$ is exclusively reduced to Br. The ESR spin trapping was employed to determine the atomic H$^*$ involved in the electroreduction process. As shown in inset of Fig. 1a, nine characteristic peaks of DMPO-H are observed at different catalysts; no such signals are detected in the black electrolyte. The peak intensities for the processes with different catalysts follow the order of D > B > C > A, coinciding with their electrocatalytic reduction performance. The above results indicate that the addition of rGO on both cathode and particles could result in the enhancement of the generation for atomic H$^*$ in the reactor.

Furthermore, it has been reported that tertiary butanol (t-BuOH) can scavenge the hydrogen atoms and convert them into relatively inert 2-methyl-2-propanol radicals (Mezyk et al., 2004). Therefore, the quench experiment using t-BuOH was performed here to identify the role of atomic H$^*$ for BrO$_3^-$ reduction in the electroreduction process (in a batch mode). As shown in Fig. S2, the removal rate of BrO$_3^-$ decreases significantly with the increase of the t-BuOH concentration. The above results indicate that the electrocatalytic reduction of BrO$_3^-$ mainly proceeds via the indirect reduction by atomic H$^*$ in the electrochemical reactor.

The reactions on both cathode and particles in the neutral BrO$_3^-$ solution are illustrated in eqs (1)–(4) (Li and Farrell, 2001; Yang et al., 2007; Mao et al., 2014):
Due to that the anode cell and cathode cell were separated by a proton exchange membrane, the oxygen evolution reaction in the anode cell would not interfere the electron-reduction of BrO₃⁻ in the reactor and was not shown. Reaction 1 has been recognized as the rate-limiting step for the Pd-catalytic electrochemical reduction process (Li and Farrell, 2001). With the unique electronic structure of rGO sheets, the electroreduction of H₂O to atomic H* on the polarized Pd particles (eq (1)) can be significantly accelerated, leading to a faster reaction rate of BrO₃⁻ with atomic H* (eq (2)). The synergistic effect of the Pd-rGO/C cathode and Pd-rGO/GAC can be attributed to the induced electrons over the Pd-rGO/GAC particles which led to the exponentially increased electron-transfer reaction 1. Therefore, the sufficiently generated atomic H* on both the Pd-rGO/C cathode and Pd-rGO/GAC contributes to the efficient BrO₃⁻ reduction. In addition, despite the fact that H₂ generated on the Pd-rGO/C cathode would retard the mass transfer of BrO₃⁻ to the polarized active sites, it can be utilized by the Pd-rGO/GAC (Zhang et al., 2013). This means the activation of H₂ by Pd particles on the rGO/GAC can also continuously produce atomic H*, which may be in part responsible for the enhanced reaction rate as compared with the other processes.

The cell potential of the reactor at the current density of 0.9 mA/cm² is determined and the data is given in Table S1. It is observed that the cell potential under various processes varies within quite a narrow range of 4.25–4.34 V, suggesting that the cell potential is predominately controlled by the electrolyte conductivity under tested conditions. The unit energy consumption E, expressed in kWh necessary to removal of 1 mg BrO₃⁻, can be calculated according to

\[ E = 10^{-3} U I t m \]  

where U = cell potential (V), I = applied current (A), t = reaction time (h), and m = mass of the removed target (mg).

As can be seen from Table S1, the energy cost for the rGO coated catalysts is lower than that of the non-coated catalysts.

---

**Fig. 3** (a) Effect of Pd loading amount of Pd-rGO/C cathode on BrO₃⁻ reduction and (b) Br⁻ generation with 2.93 wt% Pd-rGO/GAC; (c) effect of Pd loading amount of Pd-rGO/GAC on BrO₃⁻ reduction and (d) Br⁻ generation with 0.54 mg/cm² Pd-rGO/C cathode (initial BrO₃⁻ concentration = 20 μg/L; 200 mg/L Na₂SO₄; pH = 7.0; current density = 0.9 mA/cm²; HRT = 30 min).
Moreover, the combined process of Pd-rGO/C cathode and Pd-rGO/GAC exhibits the lowest energy cost in comparison with the other processes. The results further confirm that the three-dimensional electrochemical reactor with the Pd-rGO/C cathode and Pd-rGO/GAC particles can be used as an effective system for eliminating BrO₃⁻ contamination with a relatively low energy consumption.

3.2. Effects of GO concentration and Pd loading amount

The electrocatalytic activity for BrO₃⁻ removal are supposed to be related with the concentration of GO precursor (CGO) since the enhanced effect of the rGO sheets on the electrochemical reduction has been demonstrated. Therefore, the performance of the reactor is also evaluated by controlling CGO for fabrication of the Pd-rGO/C cathode and Pd-rGO/GAC, and the results are shown in Fig. 2. When CGO for the Pd-rGO/C cathode is increased from 0 to 0.5 mg/mL, the removal efficiency is found to be largely increased from 54.7% to 72.8%, reflecting that rGO sheets can significantly facilitate the electrocatalytic reduction process. Moreover, as CGO is further increased to 1.0 and 2.0 mg/mL, a larger amount of rGO is formed to cover the carbon fibers with the removal efficiency slightly increasing to be 74.2% and 78.5%, respectively. A similar rising trend in the removal rate is observed when CGO of the Pd-rGO/GAC is increased from 0 to 2.0 mg/mL. The obtained results above indicate the high electrocatalytic activities of the Pd/rGO/C electrode and Pd-rGO/GAC prepared by reducing GO dispersions with a wide range of concentrations.

Due to that metallic Pd nanoparticles provide the catalytic active sites and play a significant role in forming atomic H* to realize indirect BrO₃⁻ reduction, the increase of the Pd loading amount on either Pd-rGO/C cathode or Pd-rGO/GAC is expected to enhance the electrocatalytic reduction. The dependence of BrO₃⁻ reduction and Br⁻ generation on the Pd loading amount is presented in Fig. 3. Upon increasing Pd loading amount on Pd-rGO/C cathode from 0.30 to 0.54 mg/cm², the BrO₃⁻ removal efficiency is increased from 61.9% to 78.5%. Further increase in the Pd loading amount to 0.66 mg/cm² results in the decrease in BrO₃⁻ removal efficiency and Br⁻ yield. It has been reported that higher Pd content would cause the serious aggregation of metallic Pd particles and result in locally excessive H₂ evolution (An et al., 1998). The cathode...
would then restrict access of BrO₃⁻ to the interior portions where H₂ is excessively electrogenerated, which can be responsible for the decreased catalytic activity toward BrO₃⁻ reduction. Thus the Pd loading amount on Pd-rGO/C cathode is optimized to be 0.54 mg/cm².

As for Pd-rGO/GAC, increase of the Pd loading amount in the range from 0.97 to 2.93 wt% leads to the increase in the rates of BrO₃⁻ reduction and Br⁻ generation without the negative influence. The H₂ evolution on the Pd-rGO/GAC surface is also observed to be much weaker than that on the Pd-rGO/C cathode.

### 3.3 Effects of current density and hydraulic residence time (HRT)

The electrocatalytic reduction of BrO₃⁻ was performed with various current densities ranging from 0.3 to 1.5 mA/cm². It is shown in Fig. 4 that the rates of BrO₃⁻ reduction and Br⁻ generation first increase strongly with the current density increasing from 0.3 to 0.9 mA/cm², and then decrease slightly at higher currents. At the current density of 0.9 mA/cm², the removal rate of BrO₃⁻ is determined to be ca. 78.5% and Br⁻ yield can be as high as 78.4%. Corresponding to the current densities of 0.3, 0.6, 0.9, 1.2 and 1.5 mA/cm², the cell potentials are observed to be 3.4, 3.6, 4.3, 4.8 and 5.0 V, respectively.

Herein, for the BrO₃⁻ reduction proceeding on the Pd-rGO/C electrode and Pd-rGO/GAC, the reaction rate (rBrO₃⁻) is believed to be associated with the surface coverage of atomic H⁺ and adsorbed BrO₃⁻, as given by Lipkowski and Ross (1998).

\[
r_{\text{BrO}_3^-} = k_{\text{BrO}_3^-} \theta_{\text{H}^+} \theta_{\text{BrO}_3^-}
\]

where \(\theta_{\text{H}^+}\) and \(\theta_{\text{BrO}_3^-}\) represent the surface coverage of atomic H⁺ and adsorbed BrO₃⁻, respectively, and \(n\) is the reaction order of H⁺ in the hydrodeoxygenation reaction. With the rate-limiting reaction (1), \(\theta_{\text{H}^+}\) increases upon increasing current density, suggesting that more atomic H⁺ cover the cathode surface which are more likely to be acquired by BrO₃⁻ in the solution (Mao et al., 2011). The increased BrO₃⁻ reaction rates at higher current densities can be accordingly attributed to the effect of \(\theta_{\text{H}^+}\). However, the differences in the reduction rate for current density of 0.9, 1.2 and 1.5 mA/cm² are slight. This can
be explained by the deactivation of the Pd-rGO/C cathode and Pd-rGO/GAC by the large amount of H₂ bubbles at higher currents because further increase of the current densities should lead to faster rate of reaction 3 and 4. The H₂ bubbles would interfere the electron transfer or BrO₃⁻ diffusion at the electrode surface.

As shown in the inset of Fig. 4, the electric energy consumption increases with increase of the current density. Corresponding to the current densities of 0.3, 0.6, 0.9, 1.2 and 1.5 mA/cm², the energy cost is calculated to be 0.016, 0.028, 0.036, 0.064 and 0.077 KWh/mg, respectively. Based on both removal efficiency and energy cost, the current density of 0.9 mA/cm² seems the threshold value and is selected for the electrochemical reactor.

The effects of HRT ranging from 10 to 60 min on BrO₃⁻ reduction and Br⁻ generation were investigated with the current density of 0.9 mA/cm². As shown in Fig. 5, the removal efficiency of BrO₃⁻ and Br⁻ yield at HRT 10 min are relatively low, which are then significantly increased at HRT of 20 min. And a further increase in the HRT results in a higher removal efficiency. Although the removal efficiency can be up to 93.5% with the HRT of 60 min, the corresponding unit energy consumption climbs to a much higher value. Thus, from a practical point of view, the HRT satisfying both removal and energy efficiency should be applied. In our three-dimensional electrochemical reactor, the value of HRT was chosen as 20 min in the subsequent experiments.

3.4. Effects of initial BrO₃⁻ concentration and dissolved organic matter (DOM)

The effect of initial BrO₃⁻ concentration on the reduction of BrO₃⁻ and generation of Br⁻ is presented in Fig. 6 with the current density of 0.9 mA/cm² and HRT of 20 min. It is observed that the rates of BrO₃⁻ reduction and Br⁻ generation increase slightly with the increase of initial BrO₃⁻ concentration. Zhao et al. (2014) reported that the electrocatalytic reduction of haloacetic acids (HAAs) on the Pd-modified carbon electrode would be enhanced by increasing the initial HAAs concentration. Chen et al. (2010) found that increasing initial BrO₃⁻ concentration from 0.08 to 0.39 mM led to the increase of the initial BrO₃⁻ reduction rate from 2.8 to 10.7 m Mg Cat⁻¹ h⁻¹, and the BrO₃⁻ reduction by catalytic hydrogenation over supported Pd catalyst was controlled by the adsorption of BrO₃⁻. In this case, eq (6) suggests that the rate of BrO₃⁻ reduction depends on both θ₂O and θBrO₃⁻. It can be rationally deduced that the BrO₃⁻ coverage (θBrO₃⁻) should be proportional to the concentration of BrO₃⁻ in the bulk electrolyte. The electrochemical reaction is accelerated in the high concentration of BrO₃⁻ due to its limitation by the BrO₃⁻ diffusion. However, in the low BrO₃⁻ concentration, a high removal efficiency can also be achieved in practice. It should be noticed that the reduction of BrO₃⁻ proceeds with a weak physical adsorption process rather than a chemisorption process, since nearly no BrO₃⁻ removal in the reactor was observed without the applied currents (shown in Fig. S3). This result also indicates the electrocatalytic reduction was the primary process for BrO₃⁻ removal in this study. Sagiv (1980) reported the similar adsorption of the dye and of the arachidic acid on the solid substrate, which was considered to be a reversible process involving relatively weak physical forces.

Considering the ubiquitous presence of DOM in surface waters, the electrochemical reduction of BrO₂⁻ with various concentrations of DOM measured as TOC was performed to assess the impact of DOM on the BrO₂⁻ reduction (Fig. 7). It is observed that the rate of BrO₂⁻ electro-reduction decreases with increasing the TOC concentration. When the DOM concentration increased from 0 to 5 mg/L, the corresponding removal efficiency was reduced from 70.1% to 55.85%. The similar inhibition effect on Pd-catalytic hydrodeoxygenation was observed by Chaplin et al. (2006). It was pointed out in their study that in the presence of 3.3 mg/L as TOC of humic acid, the reduction rate of nitrate by H₂ with an alumina-supported Pd–Cu catalyst decreased by 83% and strong adsorption of humic acid on the catalysts was observed in the reaction. In our case, the DOM sorption test with the three-dimensional electrochemical reactor was conducted. As can be seen from the inset plots, the Pd-rGO/C cathode and Pd-rGO/GAC adsorbed 4.7% and 13.5% of the 2 mg/L and 5 mg/L DOM in 20 min, respectively. This result indicates that DOM sorption was promoted with the increase of DOM concentration. Consequently, the sorption of DOM molecules on the catalytic active sites would suppress the electro-reduction of BrO₃⁻ and retard the reduction rate.

3.5. Treatment of BrO₂⁻-contaminated tap water

Treatment of BrO₂⁻-contaminated tap water by the three-dimensional electrochemical reactor with Pd-rGO/C cathode and Pd-rGO/GAC for the continuous running was conducted to clarify its applicability in a realistic water matrix. The water quality of the Beijing tap water was provided as in Table S2. The initial concentration of BrO₂⁻ was 20 μg/L 46.9 mg/L Ca²⁺ and 20.9 mg/L Mg²⁺ were included in the tap water. As
presented in Fig. 8, BrO₃⁻ concentration remains nearly constant at 0.049 μmol/L (6.3 μg/L) from 1 to 15 d, and then increases progressively to 0.058 μmol/L (7.5 μg/L) in the remaining 15 days. Meanwhile, Br⁻ concentration is found to be varied with time at the relatively constant amount of total Br ([BrO₃⁻] + [Br⁻]). This indicates that almost all of the decreased BrO₃⁻ is converted to Br⁻ in the electrochemical reactor. Owing to the production of OH⁻ by eqs (1) and (3), the effluent pH is detected to be in the range of 8.2–8.5, slightly higher than the influent pH of 7.7–7.9. However, the pH at the interface may easily be higher than that in the bulk solution (12 or even higher). The electrocatalytic reduction of BrO₃⁻ with various pH values was performed in a batch mode in order to explore the pH effect on BrO₃⁻ removal in the three-dimensional reactor. As can be seen from Fig. S4, the rate of BrO₃⁻ reduction is successively decreased with increase of the pH from 6.6 to 12.7. There is no significant variation in the removal efficiency of BrO₃⁻ under pH from 6.6 to 12.7, indicating that the reduction of BrO₃⁻ could be performed well under a wide pH range. Especially for the continuous running, the neutral tap water was pumped through the reactor from the bottom to the top, which might serve to reduce the sharp increase in local pH at the interface, and thereby reducing the negative effect on BrO₃⁻ reduction. Compared with that in the influent, the concentration of Ca²⁺ and Mg²⁺ in the effluent is decreased by 46–55% and by 56–63%, respectively, which can be ascribed to the increase of the local pH. The dissolved Ca²⁺ and Mg²⁺ are partly transformed to calcium and magnesium carbonate or hydroxide deposits during the process, which can take up the active sites of the Pd catalysts. The energy cost is calculated to be 0.031 KWh/mg, which is slightly lower than that for BrO₃⁻-contaminated deionized water. Throughout the continuous running, BrO₃⁻ in the effluent is reduced below 10 μg/L within HRT of 20 min. Thus, electro-reduction of BrO₃⁻ in the electrocatalytic system has the potential for application to tap water treatment in some specific cases.

Fig. 9 shows SEM images of the Pd-rGO/C cathode and Pd-rGO/GAC before and after the electrochemical reaction in the tap water. It can be seen that abundant sphere-like electrodeposited Pd particles disperse evenly on the rGO-coated carbon fibers with ca. 40 nm in diameter (Fig. 9a). After reaction, Pd particles are observed to be covered by the tiny precipitates resulting from Ca²⁺ and Mg²⁺ in the tap water (Fig. 9b). As shown in Fig. 9c, the calcined Pd particles exhibit walnuts deposited on the rGO/GAC surface, with a much larger particle size than that of the electrodeposited Pd particles. However, the Pd particles remain nearly the same as those on the freshly prepared Pd-rGO/GAC after the electrocatalytic reduction process (Fig. 9d), indicating the precipitates on the Pd-rGO/GAC are far less than those on the Pd-rGO/C cathode.

<table>
<thead>
<tr>
<th>Table 1 – BET analysis of GAC, Pd/GAC and Pd-rGO/GAC particles.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Particles</td>
</tr>
<tr>
<td>--------------------</td>
</tr>
<tr>
<td>GAC</td>
</tr>
<tr>
<td>Pd/GAC</td>
</tr>
<tr>
<td>Pd-rGO/GAC</td>
</tr>
<tr>
<td>Pd-rGO/GAC after reaction</td>
</tr>
</tbody>
</table>

Fig. 9 – SEM images of (a) Pd-rGO/C cathode before the reaction, (b) Pd-rGO/C cathode after the reaction 30 d, (c) Pd-rGO/GAC before the reaction, and (d) Pd-rGO/GAC after the reaction 30 d.
BET analysis of the GAC particles was performed. As shown in Table 1, the specific surface area and pore volume of the GAC decreased, whereas the pore diameter of the GAC increased after loading Pd particles. This may result from the blockage of some small pores by the Pd particles in GAC. For the Pd-rGO/GAC samples, addition of the rGO sheets further promoted the decrease in the specific surface area and pore volume. And after reaction, the three parameters were slightly changed due to the blockage of the precipitates during the continuous running.

Typical XPS survey spectra for the Pd-rGO/C cathode and Pd-rGO/GAC before and after the BrO3−/C0 reduction are presented in Fig. 10. The Pd 3d spectrum on the cathode is found to exhibit the spin–orbit doublet i.e. 3d5/2 at 335.3 eV and 3d3/2 at 340.5 eV respectively, which are attributed to the presence of metallic palladium Pd0 (Fig. 10a). After the electroreduction process, three new absorbance peaks corresponding to Mg KLL, Ca 2p3/2, and Ca 2p1/2 appear (Fig. 10b). The Ca 2p1/2 located at 351.8 eV is assigned to CaCO3, while the Ca 2p3/2 centered at 347.4 eV is the characteristic of Ca(OH)2 and CaCO3. The Mg KLL at 338.1 eV excited by the auger electron of Mg species can be assigned to MgO and Mg(OH)2. The results suggest the precipitates of Ca(OH)2, CaCO3, MgO and Mg(OH)2 are generated and attached onto the Pd-rGO/C cathode during the treatment process. The similar binding energies for metallic Pd are detected in the Pd-rGO/GAC particles (Fig. 10c). Fig. 10d clearly shows that the peak intensities for Ca 2p and Mg KLL are much lower than those of the Pd-rGO/C cathode. Combined with the SEM analysis, it can be concluded that the precipitates are predominantly deposited on the Pd-rGO/C cathode. By contrast, only a small fraction of the precipitates are attached onto Pd-rGO/GAC. In our experiment the long-lasting electrocatalytic activity can be maintained although the carbonates and hydroxides would inevitably cover the Pd catalysts, especially on the Pd-rGO/C cathode. These precipitates on the Pd-rGO/C cathode and Pd-rGO/GAC can be largely removed by the dilute HCl, after which the high electrocatalytic activity can be regenerated (Zhao et al., 2014). The concentration of Pd2+ in the effluent was below the detection limit (50 µg/L) as measured by the ICP-OES, indicating the stability of the Pd-rGO/C cathode and Pd-rGO/GAC particles.

4. Conclusions

The present study showed that efficient reductive removal of BrO3− can be realized in the three-dimensional electrochemical reactor, by coupling Pd-rGO/C cathode and Pd-rGO/GAC particles in the cathode cell. The significance of the rGO sheets and the synergistic effect of the Pd-rGO/C cathode and Pd-rGO/GAC were clearly demonstrated. The atomic H* involved in the electroreduction process were determined by the ESR spin trapping. The Pd loading amounts on both Pd-rGO/C cathode and Pd-rGO/GAC were optimized. It could be deduced that the reaction rate was governed by the surface coverage of atomic H* and adsorbed BrO3−. Considering the energy consumption and removal efficiency, the current density and HRT value was selected as 0.9 mA/cm2 and 20 min, respectively. DOM can inhibit the electrochemical reduction due to its sorption onto the catalyst surface sites.

Fig. 10 – XPS analysis of (a) Pd-rGO/C cathode before the reaction, (b) Pd-rGO/C cathode after the reaction 30d, (c) Pd-rGO/GAC before the reaction, and (d) Pd-rGO/GAC after the reaction 30d.
Despite the fact that precipitants of Ca(OH)$_2$, CaCO$_3$, MgO and Mg(OH)$_2$ would predominantly deposited on the Pd-rGO/C cathode, the high efficiency for BrO$_3^-$ removal by the electrocatalytic reduction process was observed for the 30 d treatment. The findings indicate that the three-dimensional electrocatalytic reactor may serve as a promising system for BrO$_3^-$ reduction or other catalytic reduction of contaminants in water treatment.

**Acknowledgments**

This work was supported by National Natural Science Foundation of China (No. 51290282, 51478455, 51222802) and Key National Project "863" High Tech R&D Program of China (No. 2012AA062604).

**Appendix A. Supplementary data**

Supplementary data related to this article can be found at http://dx.doi.org/10.1016/j.watres.2015.03.002.

**References**


Radjenovic, J., Farre, M.J., Mu, Y., Gernjak, W., Keller, J., 2012. Reductive electrochemical remediation of emerging and
regulated disinfection byproducts. Water Res. 46 (6), 1705–1714.